

FINISHES

WOOD FINISHES:

The Arcadia standard wood finishes available on our products are listed as follows:

Maple	Beech	Oak	White Oak
10 Natural Maple	12 Natural Beech	15 Honey Oak	14 Natural White Oak
11 Natural Beech on Maple	17 Honey Beech	20 Caramel Oak	
16 Honey Maple	22 Caramel Beech	25 Ebony Oak	Cherry
21 Caramel Maple	27 Ebony Beech	32 Cinnamon Oak	13 Natural Cherry
26 Ebony Maple	33 Cinnamon Beech	37 Bourbon Oak	40 Autumn Cherry
31 Cinnamon Maple	38 Bourbon Beech	44 Autumn Oak	45 Amber Cherry
36 Bourbon Maple	43 Autumn Beech	47 Amber Oak	
41 Autumn Maple	48 Amber Beech	52 Cordovan Oak	Walnut
46 Amber Maple	53 Cordovan Beech	57 Mahogany Oak	30 Cinnamon Walnut
51 Cordovan Maple	58 Mahogany Beech	70 Kona Oak	35 Bourbon Walnut
56 Mahogany Maple	73 Kona Beech		50 Cordovan Walnut
71 Kona Maple			55 Mahogany Walnut

Please refer to the Arcadia Wood Finish Card for digital representations or contact Arcadia's Literature Fulfillment Department for actual samples.

Arcadia uses the following wood species within our product lines: Maple, Beech, Oak, White Oak, Cherry and Walnut. Please note that all models within this Price List are not manufactured in all species of wood. Please refer to individual models to determine wood species that are available.

Arcadia's standard wood finishes encompass a seven-step finishing process culminating with a final coat of a durable conversion varnish. This process results in a semi-filled, open-pore finish on all products.

Full-filled finishes are available at an upcharge which can vary from 15-20%. Full-filled finishes simply fill in the open pores within the wood itself. In some cases, there may appear to be rubbing or fine abrasion lines in this finish. This is characteristic of the required method of rubbing, not an indication of an inferior finish, and can usually be mitigated by rewaxing the furniture.

As part of our finishing process, we best match the standard finish or a customer's custom finish on the appropriate wood species in which the product is manufactured.

CUSTOM FINISHES:

Custom finishes are available on our standard veneers and hardwoods. To match a custom finish, please submit a 2" x 3" (minimum size) sample for approval. A factory strike-off will be generated and sent to our customers for final approval. **We must receive the customer approved strike-off at the factory at least 15 working days prior to the scheduled ship date, otherwise the ship date may be delayed by 5-10 working days.**

For custom wood finishing, please add one-time upcharge of \$200 List per color per order for all products.

FINISH MAINTENANCE:

As with all fine finishes, care should be taken to protect the finish from sharp, unprotected objects. The conversion varnish has a natural characteristic to repel the most common liquids used around wood components, yet spills or soil marks should be cleaned up immediately to avoid moisture seeping into open-pore areas. Please note that constant polishing and cleaning of the finish may raise the sheen level, whereas neglect in cleaning will dull and possibly abrade the finish.

STANDARD LAMINATE TOPS:

Plastic laminate tops are available on most occasional tables, conference tables, credenzas, telephone stands, media boards and training/meeting tables. We offer a limited number of standard wood laminates which closely, but do not exactly, match the Arcadia wood finishes. All standard laminates are listed below and are available at no additional upcharge:

Nevamar	W-8-340T	Clear Maple	Formica	7759-58	Select Cherry
Pionite	W0951-S	Fine Oak	Formica	7008-58	Acajou Mahogany
Pionite	W0291-S	Palma Oak	Formica	7739-58	Cocoa Maple
Pionite	WY031-S	Formal Mahogany	Pionite	WX421-N	Witchcraft
Wilsonart	7054-60	Wild Cherry	Pionite	SE101-Z	Black

Matching wood edges, legs and/or bases to our standard wood laminates is performed at no additional upcharge. For all table lengths, wood grain laminates will run parallel to length of table.

FINISHES continued

NON-STANDARD LAMINATE TOPS:

In addition to our standard laminates, we also accept most laminates from the following manufacturers: Formica (standard grade, matte texture), Nevamar, Pionite (standard grade, suede texture), and Wilsonart. Mirror, high gloss and metal laminates are not available.

To order a non-standard laminate, please specify the laminate manufacturer, pattern name and color number. A minimum of \$125 List per color per order will apply. Contact Customer Service to confirm pricing.