

FINISHES

WOOD FINISHES:

The Arcadia standard wood finishes available on our products are listed as follows:

Maple	Beech	Oak	White Oak
10 Natural Maple	12 Natural Beech	15 Honey Oak	14 Natural White Oak
11 Natural Beech on Maple	17 Honey Beech	20 Caramel Oak	
16 Honey Maple	22 Caramel Beech	25 Ebony Oak	Cherry
21 Caramel Maple	27 Ebony Beech	32 Cinnamon Oak	13 Natural Cherry
26 Ebony Maple	33 Cinnamon Beech	37 Bourbon Oak	40 Autumn Cherry
31 Cinnamon Maple	38 Bourbon Beech	44 Autumn Oak	45 Amber Cherry
36 Bourbon Maple	43 Autumn Beech	47 Amber Oak	
41 Autumn Maple	48 Amber Beech	52 Cordovan Oak	Walnut
46 Amber Maple	53 Cordovan Beech	57 Mahogany Oak	29 Natural Walnut
51 Cordovan Maple	58 Mahogany Beech	70 Kona Oak	30 Cinnamon Walnut
56 Mahogany Maple	73 Kona Beech		35 Bourbon Walnut
71 Kona Maple			50 Cordovan Walnut
			55 Mahogany Walnut

Please refer to the Arcadia Wood Finish Card for digital representations or contact Arcadia's Literature Fulfillment Department for actual samples.

Arcadia uses the following wood species within our product lines: Maple, Beech, Oak, White Oak, Cherry and Walnut. Please note that all models within this Price List are not manufactured in all species of wood. Please refer to individual models to determine wood species that are available.

Arcadia's standard wood finishes encompass a seven-step finishing process culminating with a durable final top coat. This process results in a semi-filled, open-pore finish on all products. Full-filled finishes are available at an upcharge which can vary from 15-20%. Full-filled finishes simply fill in the open pores within the wood itself. In some cases, there may appear to be rubbing or fine abrasion lines in this finish. This is characteristic of the required method of rubbing, not an indication of an inferior finish, and can usually be mitigated by rewaxing the furniture.

As part of our finishing process, we best match the standard finish or a customer's custom finish on the appropriate wood species in which the product is manufactured.

ANTIMICROBIAL WOOD FINISH PROPERTIES:

All Arcadia wood finishes utilize antimicrobial technology from Microban® to give products an added level of protection. Formulated to inhibit the growth of bacteria, mold and mildew on wood surfaces, Microban® also fights the growth of stain and odor causing bacteria on the surface coating.

Integrated into Arcadia's final top coat, Microban® will not wash off or wear away and is engineered to provide continuous antimicrobial protection for the useful lifetime of the product.

Additional points of interest:

- › Protection begins to work as soon as the micro-organism comes into contact with the product surface. It then works continually to maintain a consistently lower number of contaminating organisms prior to sterilization than would be expected on products without Microban® antimicrobial protection.
- › Helps to keep the surface of the wood finish cleaner between cleanings.
- › After more than 30 years of use in numerous consumer, industrial and medical applications around the world, there has been no evidence that the use of antimicrobials cause resistant strain development.

The integration of antimicrobial technology will not only extend the longevity, integrity and aesthetic beauty of Arcadia wood finishes but will also ensure the protection of those in contact with it, providing lasting peace of mind.

CUSTOM FINISHES:

Custom finishes are available on our standard veneers and hardwoods. To match a custom finish, please submit a 2" x 3" (minimum size) sample for approval. A factory strike-off will be generated and sent to our customers for final approval. **We must receive the customer approved strike-off at the factory at least 15 working days prior to the scheduled ship date, otherwise the ship date may be delayed by 5-10 working days.**

For custom wood finishing, please add one-time upcharge of \$250 List per color per order for all products.